

Inverted Vertical
Milling compound machine

WT-880 系列倒立式車銑複合機



項目 Item		WT-880	備註欄 Note
重要諸元 The important factor	X 軸行程 X-axis travel	850 mm	可依據產品需求設計 Can be designed according to product requirements
	Z 軸行程 Z-axis travel	175 mm	可依據產品需求設計 Can be designed according to product requirements
	工件主軸鼻端至加工主軸距離 Distance from nose of workpiece spindle to machining spindle	200	可依據產品需求設計 Can be designed according to product requirements
主軸 Spindle	工件主軸鼻端規格 Specification of nose end of workpiece spindle	A2-6	可依據產品需求設計 Can be designed according to product requirements
	工件主軸馬達 Workpiece spindle motor	5 kW 選配 (Optional)	可依據產品需求設計 Can be designed according to product requirements
	主軸轉速 Spindle speed	4500 rpm 選配 (Optional)	可依據產品需求設計 Can be designed according to product requirements
X/Z 軸進給 X/Z axis feed	X 軸快速進給速率 X-axis fast feed rate	30m/min.	
	Z 軸快速進給速率 Z-axis fast feed rate	30m/min.	
刀塔型式 Knife tower type	伺服刀塔 Servo knife tower	LS-120(4/8/12刀塔) knife tower	可選配德制或台制 Optional German or Taiwanese
	動力伺服刀塔 Power servo knife tower	12支刀(knife)	可選配德制或台制 Optional German or Taiwanese
送料系統 Feeding system	不鏽鋼履帶式輸送機 Stainless steel crawler conveyor	左進右出 Right into the left out	可依據產品需求設計 Can be designed according to product requirements
主軸夾具氣密檢出 Air tightness detection of spindle fixture	夾具內設計氣密檢出,可檢出當工件未定位貼平時、會檢出警報 The fixture is designed to detect air-tightness, which can detect the alarm when the workpiece is not positioned and pasted		
精度 Fine degree	定位精度 Positioning accuracy	0.008 mm	
	重現精度 Fidelity	0.005 mm	
一般規格 General specification	控制器 Controller	SIEMENS / FANUC	SYNTEC 選配(Optional)
	總功率 Total power	18 KW	
	氣壓需求 Air pressure requirements	6 kg/cm ²	
	機器重量 Weight	8,100 kg	
	機械佔地面積 (長 x 寬 x 高) Machine floor area (L x W x H)	3,300 x 3,600 x 2,150 mm	

※ 可依客戶不同產品需求設計。 Can be designed according to different product needs of customers.

※ 以上規格如有變更,恕不另行通知。 Specifications are subject to change without notice.

WT-880 倒立式車銑複合機

WT-880 Inverted Vertical milling compound machine

WT 對於創新設計，並將不斷致力開發更多高階機器和提供最佳服務，為客戶創造最佳利潤。

WT 倒立式車銑複合加工機，主軸端夾具自動夾取工件，自動放取工具，夾具裝置自動氣密檢出，當工件沒有夾入到位，會自動報警，智能加工技術和實現高精度、高可靠性之表現。

WT 倒立式車銑複合加工機，主軸端夾具朝下，進行車、銑加工時鐵屑會往下排出，夾具不會纏留鐵屑，在自動上下料夾放工件時不會有鐵屑干擾，大大提升全自動化高可靠性之表現。

WT for innovative design, and will continue to develop more high-end machines and provide the best service, to create the best profit for customers.

WT inverted turning and milling compound processing machine, spindle end fixture automatic clamping workpiece, automatic release and take tool, fixture device automatic air-tightness detection, when the workpiece is not clamped in place, automatic alarm, intelligent processing technology and the realization of high precision, high reliability performance.

WT inverted turning and milling compound processing machine, spindle end fixture face down, when the car, milling processing iron chips will be discharged downward, the fixture will not leave iron chips, in the automatic upper and lower material clip work pieces will not have iron chips interference, greatly enhance the full automation of high reliability performance.

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WT-880



WT-880 4刀塔型式特寫
4 type of knife tower close-up



WT-880 出料特寫
Discharge close-up



WT-880 進料特寫
Feed close-up

WT-880

高剛性結構 High rigidity structure

機器床體結構及所有鑄件結構皆經過 FEM 有限元素分析，具有設計最佳化、結構等優點，確保整體最佳結構剛性，床體鑄造完成經過高溫回火，粗加工後在應力消除，確保整體最佳穩定度。

The machine bed structure and all casting structures are subjected to FEM finite element analysis, which has the advantages of design optimization and structure, ensuring the best structural rigidity of the whole machine, and the completion of bed casting after high temperature tempering and rough machining. Overall stability.

A X/Z軸驅動倒立式主軸夾具結構設計，主軸可自動至送料台抓起工件進入動力刀塔軸區進行車、銑等加工，實現全自動化。

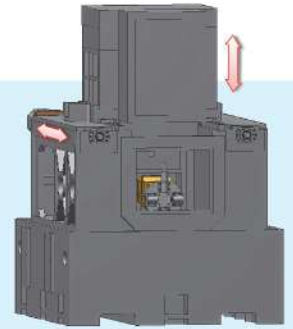
X/Z axis drive inverted spindle fixture structure design, the spindle can automatically top the material platform to grab the workpiece into the shaft area of the power knife tower for turning, milling and other processing, to achieve full automation.

B 球體整體一體鑄造結構，大跨距立柱結構，即使高速位移頭部亦不晃動，提供最佳的切削剛性。

The overall integrated casting structure of the bed body. The large-span column structure not only shakes the head at high speed, even high speed displacement head is not shaking, providing excellent cutting rigidity.

C 立柱與滑台底座結合面等關鍵接觸面，皆經過手工鏡花程序，以達成最佳的組裝精度，結構強度與均衡負載，底座採用最佳跨距設計，提供優質的支持剛性，確保最佳動態精度。

The key contact surfaces, such as the combination surface of the vertical column and the base of the sliding table, are all processed by manual spatula program to achieve the best assembly accuracy, structural strength and balanced load. The base adopts the best



span design to provide excellent support rigidity and ensure the best dynamic precision.

D X/Z軸精準配置高解析度德國海德漢全閉迴路光學尺，可確保極致的定位與重複精度。

X/Z axis is equipped with a high-resolution German HEIDENHAIN fully closed loop optical scale to ensure ultimate positioning and repeatability.

E 採用高剛性滾柱型線性滑軌設計，兼具線軌的快速移動，低磨耗與硬軌的重切削剛性等特色。

Linear sliding rail design with high rigidity roller is adopted, which combines fast moving of rails, Low wear and hard rail features such as heavy cutting rigidity features.

F 各軸螺桿之馬達座、軸承座，與底座採用鑄造設計，可確保軸向系統之整體剛性。

The motor seat, bearing seat and base of each shaft screw are designed by casting to ensure the overall rigidity of the axial system.